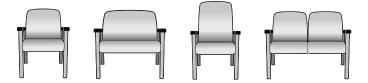
These instructions may be used to disassemble all versions of our Vista II seating line including our standard, midsize single, double and triple seating configurations, as well as our bariatric and Easy Access models.

An assistant may be required for the two and three seat configurations.



#### Time Required:

7 minutes per single chair.

#### Tools Required:

All models: #2 Philips screwdriver, pliers and scissors.



A: Remove the upholstered seat cushion by pulling away the Velcro® tabs at the front and rear of the cushion.



**B:** Separate the Velcro® at the bottom of the seat back cover to reveal the fasteners attaching the seat back to the frame.



C: Using a #2 Philips screwdriver remove the back(s) (six screws each).



**D:** Place the chair frame on the floor. Take a pair of scissor and cut the seat webbing straps at the point where the hook connects to the webbing. Separate the webbing and hooks.



**E&F:** Using a #2 Philips screwdriver remove each arm cap (three screws). Using the pliers, remove each the glide from the bottom of each leg.



## Upholstery and Foam Removal

#### Chair Back

Using a knife, carefully cut the upholstery next to the staples securing the upholstery to the wood panel. Next, take a knife (preferably a box cutter) and carefully slice the foam away from the wood back panel. Remove the fabric and foam.

#### Chair Seat

Remove the fabric cover from the foam.

### Material Breakdown

| Quantity | Component                         | Material      |
|----------|-----------------------------------|---------------|
|          | Chair frame                       | Steel         |
| 5        | Seat webbing straps               | Nylon         |
| 10       | Seat webbing hooks                | Steel 🚺       |
| 4        | Glides                            | Steel /nylon  |
| 2        | Arm caps (option)                 | Hardwood 🔥    |
| 2        | Arm caps (option)                 | Polyurethane  |
| 2        | Upholstery pieces – seat and back | Vinyl, fabric |
|          | Dust cover                        | Vinyl         |
|          | Back panel                        | Plywood       |
| 2        | Seat and back                     | Foam          |
| Various  | Fasteners and staples             | Steel         |



# End of Life Recovery Options Product Line: Integrity, Oasis, Vista II

| Identification of Materials |   | Material Recovery Opportunities   |   |  |  |
|-----------------------------|---|---|---|--|--|
| Material                    | Example Components  | Recycling Notes   | Higher Value Opportunity                                  | Lower Value Opportunity                    |  |
|                             | Please visit w  | ww.recyclingmarkets.net to find a recyling outlet nearest to yo   | u.  |  |  |
|                             |   | Plastic   |   |  |  |
| Nylon (PA)                  | Arm Bushings, Ball Glides   | Actively recycled into raw polymer by industrial plastic recyclers. It is important to note, however, that recycled plastic markets are highly variable and acceptance of a given material fluctuates based upon multiple factors (e.g. material type, quantity, presence of contaminants, markets for that material, etc). Recycling value is improved with greater quantities and accurate material identification (i.e. identified by base polymer, filler, and additive | Recycled PA Regrind                                       | Mixed Thermoplastic<br>Compression Molding |  |
| Polyurethane (PU)           | Molded Arms   | content).   | Recycled PU Regrind                                       |  |  |
| Polyurethane Foam           | Seat, Back  | Actively recycled by foam manufacturers and recyclers into carpet padding.  | Recycled Carpet<br>Padding                                |  |  |
|                             |   | Metals - Ferrous (e.g. Steel, Iron)   |   |  |  |
| Steel                       | Chair Frames, Connector Frame, Arm<br>Inserts, Armature, Hooks, Fasteners | Actively recycled into raw ferrous metal ingot. Ferrous metals are easily separable from other materials through shredding and magnetic separation. Therefore, many metal recyclers will accept ferrous metals which contain small amounts of mixed materials (e.g. plastic, aluminum).   | Recycled Steel Ingot                                      | Off Grade Ferrous Ingot                    |  |
|                             | Metals - No   | n-Ferrous (e.g. Aluminum, Stainless Steel, Zinc Die Cast, Brass)  |   |  |  |
| Aluminum                    | Transition Rings  | Actively recycled into raw metal ingot. Non-ferrous metals are not separable through magnetic seperation. Recycling value is improved with greater quantity and accurate material identification (e.g. metal grade).  | Recycled Cast Grade<br>Aluminum Ingot                     | Recycled Off Grade<br>Aluminum Ingot       |  |
|                             |   | Textiles  |   |  |  |
|                             | To further extend th  | e life of Oasis product line, we offer replaceable seat and back  | covers.   |  |  |
| Elastic Material            | Seat Webbing  | Recycling possible into non-woven fabrics.  | Recycled fibers into shoddy for use in non-woven products | Landfill Disposal                          |  |
| Natural Fabrics             | Determined by customer at time of order.                                  | Recycling possible into non-woven fabrics.  |   |  |  |
| Polyester Fabrics           | Determined by customer at time of order.                                  | Recycling possible into raw polymer.  |   |  |  |
| Mixed Fabrics               | Determined by customer at time of order.                                  | Recycling possible into non-woven fabrics.  |   |  |  |
| Vinyl                       | Determined by customer at time of order.                                  | Recycling possible only through extraction based processes.   | Recycled PVC polymer through extraction based processing  |  |  |
|                             |   | Wood / Biobased Materials   |   |  |  |
| Plywood                     | Seat, Back  | Not currently actively recycled due to process and economic limitations. Reuse or refurbishment are currently the best options for these materials. As a low value option, the energy content can be reclaimed in a designated waste-to-energy facility   | Not Actively Recycled<br>(Currently)                      | Waste to Energy                            |  |
| Hardwood                    | Trim Panels   | equipped with proper pollution control technologies.  |   |  |  |
| Revision Date: 4/16/2014    |   |   |   |  |  |